

Double lacing machine

BL-440T

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is servo type automatic double lacing machine with coil clamp device and auto thread cutting device.

And It has the knotting & suction device for removal extra thread remained after lacing.



	Description	Specification
Working Range	Stator inner diameter	Max. ϕ 80 mm
	Stator outer diameter	Max. ϕ 150 mm
	Stator stack height	Standard height : 20 - 120 mm
	Coil end height	Max. 40 mm
Machine Feature	Process	4Station Turn table type (by AC Servo motor) 1 st station : Stator load/unload 3 rd station : End coil lacing & cutting 4 th station : knotting
	Coil end lacing	Diamond binding & double needle type
	Driving	AC Geared motor with inverter
	Needle up/down & back/forward	Cam & Link
	Needle Twist	AC Servo Motors
	Mouse movement	Link type
	Stack height	Adjusted by AC Servo motor
	Stator index	AC Servo motor
	Thread Holding & Cutting	Heater
	Automatic Knotting device	With Suction device & Heater
	Coil & Core clamp	Upper clamp by Air cylinder
	Tension unit	Spring type
	Control & operation	Motion control & Touch screen
	Operation	Stator load/unload
Operation	Stator load/unload	Manual
Dimension	Length . Width .height	1900 x 1270 x 1800 mm
Weight		About 1200kg

